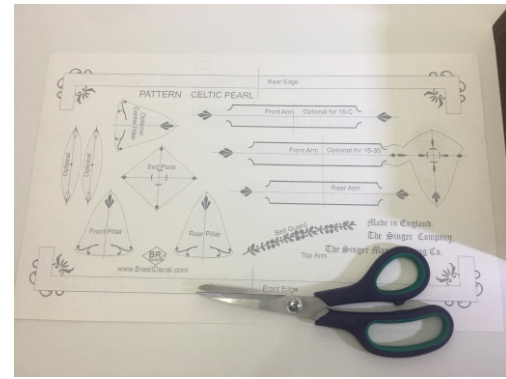




www.BrasilDecal.com



### BRASILDECAL WATERSLIDE DECAL APPLICATION TIPS

(Download a PDF of these written instructions here for easy printing.)

#### Tools needed:

- sharp scissors
- water spray
- Paper towel



#### Attention!

Decals are extremely delicate and require care. If not applied correctly, the decal may tear during application. It is suggested that you test the application process before applying decals to your machine. (The test sample can be used for experimentation.)

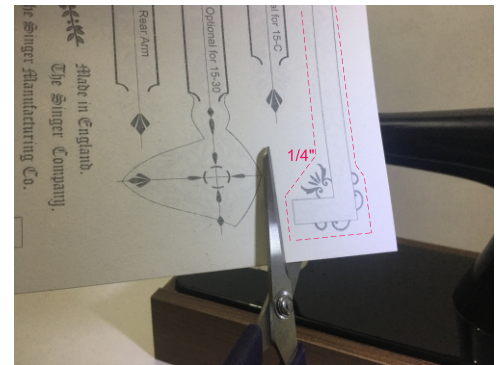
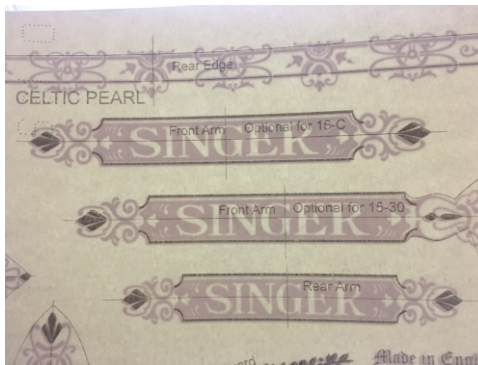
Due to many variables in the preparation, painting and decal process, BrasilDecal assumes no responsibility for damage to decals during application or to the surface of your sewing machine.

#### Details:

The application surface must be as smooth and shiny as possible. A rough or dull surface can create what is called a "matte" on the decal. This matte effect is actually the result of microscopic air bubbles getting trapped in the pores of a rough or dull surface, affecting the final appearance of the decal in the machine. So having a smooth, shiny surface before applying the decal will help prevent this.

## INSTRUCTIONS:

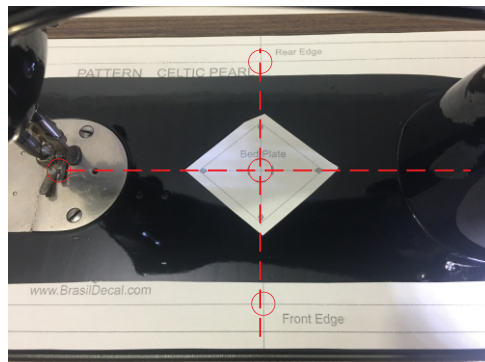
- 1-) Prepare the application surface making sure that it does not contain oils, lint or dust.
- 2-) Remove the decal sheet from the package carefully.



- 3-) Looking up to the light, Cut out the decals using sharp scissors, leaving at least 1/4" to 1/2" between the decal print and the cut paper edge.



4-) After the decal is cut, choose the place to be applied, and, with good aim, (the figures have center lines as parameters on the back, for better positioning), stick it on the surface of the machine, it is advisable impose a certain pressure on the paper, for better fixation of the glue  
IMPORTANT: (once pasted, do not attempt to move or remove).



5-) Positioned the figure in the desired location, use a water spray to wet the paper and, after 20 seconds, start removing the paper, pulling by the edges



6-) After the decal is already applied, use a folded (soft) paper towel to remove excess water left by the spray, rubbing gently on the decal areas.  
(Preferably with another paper to avoid friction)



#### Decals FAQ:

The decal manufacturer recommends that you use a 2K catalyzed urethane clearcoat. There are many different varnish products available, but not all varnish products are decal-compatible. Some aerosol clearcoats contain components that can attack the decals, so use the included sample pieces to test the clearcoat before using it in your final design.